

Target Levels

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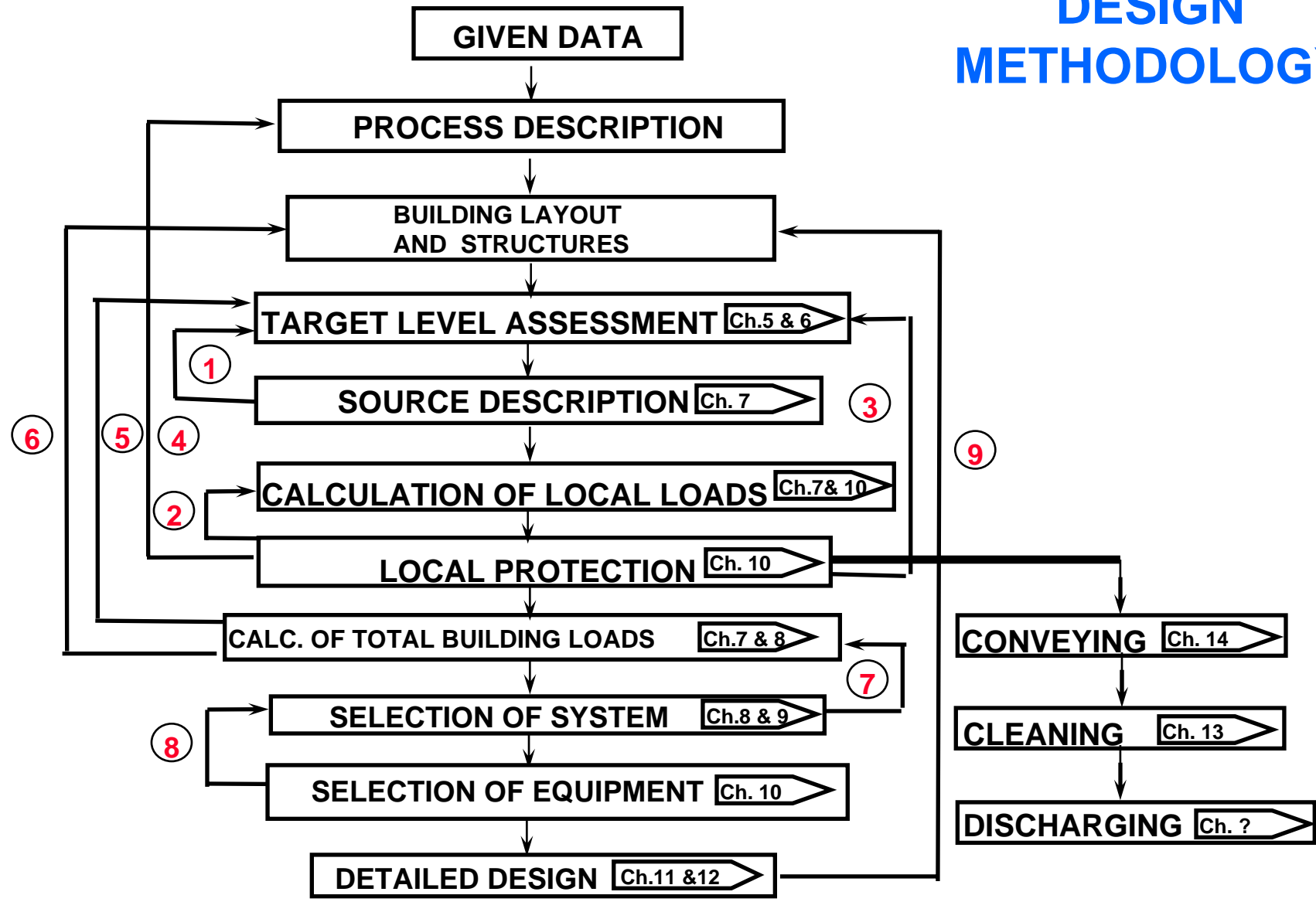
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Why Target Levels

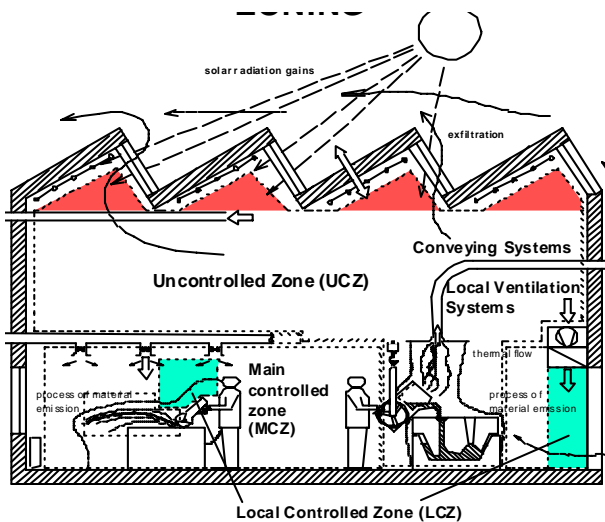
- ◆ **A quantitative goal for Environmental conditions, such as**
 - **Industrial Air Quality**
 - **Thermal Environment**
 - **Noise Levels**

- ◆ **A target for Ventilation system performance**
 - **System Efficiency**

DESIGN METHODOLOGY



TARGET LEVEL ASSESSMENT



Main steps in defining target levels

◆ STEP 1: Musts

- Ascertain the requirements of laws, regulations, and standards related to legislation, processes, and equipment, and compare them with customer needs. Of course, before this step, needs of the end user - for example, economical boundary conditions - are identified.
- At this stage the tentative target levels have also been selected.

◆ STEP 2: Needs

- Ascertain nonbinding standards, human comfort standards, guidelines, codes of practice, and custom needs.

Main steps in defining target levels

◆ **STEP 3: Target levels**

- Define the target levels based on musts and needs.

◆ **STEP 4: Desing conditions**

- Suggest and confirm with customer the outdoor or process conditions within which the target levels must be met (e.g., absolute maximum temperature versus 95 percentile temperature).

◆ **STEP 5: Reliability**

- Find out the customer reliability requirements of the process. Define and obtain the customer's acceptance of he needs for ventilation system reliability (e.g., what is the allowed break-off time).

Target Levels for Industrial Air Quality

TLV is a minimum, but what should be the target ?

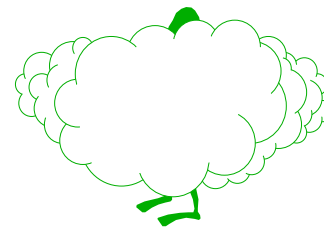
1,0 * TLV



0,5 * TLV



0,1 * TLV



0,01 * TLV



Disadvantages of the TLV as a design criterion

- ◆ **Based on concept of acceptable risk**
 - A fraction of persons will have symptoms
- ◆ **Revised at certain time intervals**
 - Most often downwards,
 - e.g. Formaldehyde 1,2 > 0,37mg/m³ (ACGIH 1992)
- ◆ **Defines an inappropriate contaminant level but not good and comfortable**
- ◆ **Even current concentrations in Industry generally below TLV**

Mesured Concentrations in Industry

Example, Xylene

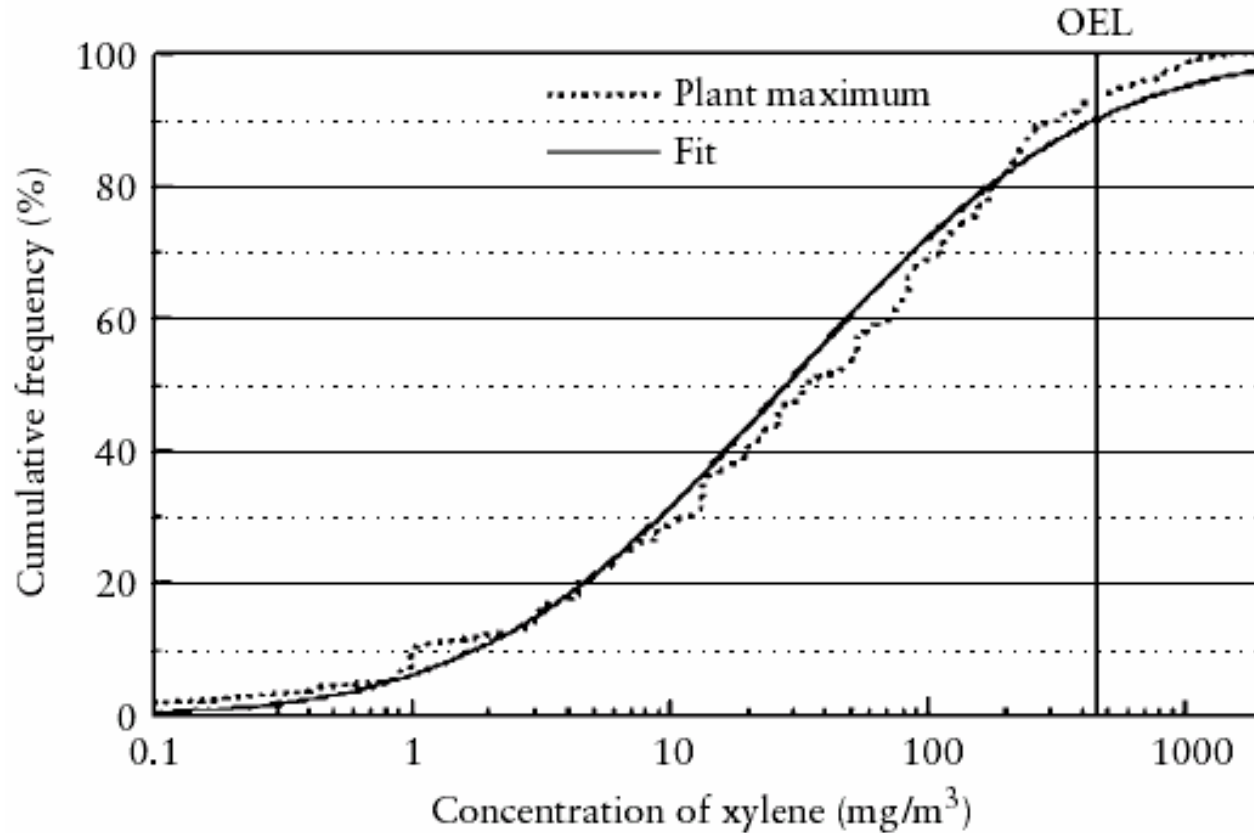


FIGURE 6.8 Plant maximum concentrations of xylene (number of plants = 139, number of measurements = 865).

Health and Comfort Effects

Risk assessment

approach

**TARGET LEVELS OF
INDUSTRIAL AIR QUALITY**

Technological

approach

**Industrial air quality
with standard technology
(Occ. Exposure Database)**

**Benchmark air quality
air quality with advanced
technology**

Target levels of industrial air quality

Examples

		Formal- dehyde (mg/m ³)	Hexavalent Chromium (µg/m ³)	Toluene (mg/m ³)
V	non-occupied zone			
	(TLV)	0.37	50	190
IV	minimum industrial level			
III	general industrial level	0.2 (54%)	10 (20%)	40 (21%)
II	good industrial level (primary target)	0.1 (27%)	2 (4%)	5 (2.6%)
I	special rooms			

Summary, Target Level (TL) based design approach

- ◆ **The most critical or dominant contaminants of specific process are identified**
- ◆ **Achievable concentration levels are studied using Industrial databases and benchmarks**
- ◆ **The TLs are set for the predetermined concentration of a dominant contaminants**
 - **Not necessary to set targets for all existing contaminants**
- ◆ **TL is the target to be achieved by a control system**
 - **Verified during design, commissioning and usage**



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