**Table 4-1. Acclimatization in workers** 

Topics	Additional information
Disadvantages of being unacclimatized	<ul> <li>Readily show signs of heat stress when exposed to hot environments.</li> <li>Difficulty replacing all of the water lost in sweat.</li> <li>Failure to replace the water lost will slow or prevent acclimatization.</li> </ul>
Benefits of acclimatization	<ul> <li>Increased sweating efficiency (earlier onset of sweating, greater sweat production, and reduced electrolyte loss in sweat).</li> <li>Stabilization of the circulation.</li> <li>Work is performed with lower core temperature and heart rate.</li> <li>Increased skin blood flow at a given core temperature.</li> </ul>
Acclimatization plan	<ul> <li>Gradually increase exposure time in hot environmental conditions over a period of 7 to 14 days.</li> <li>For new workers, the schedule should be no more than 20% of the usual duration of work in the hot environment on day 1 and a no more than 20% increase on each additional day.</li> <li>For workers who have had previous experience with the job, the acclimatization regimen should be no more than 50% of the usual duration of work in the hot environment on day 1, 60% on day 2, 80% on day 3, and 100% on day 4.</li> <li>The time required for non-physically fit individuals to develop acclimatization is about 50% greater than for the physically fit.</li> </ul>
Level of acclimatization	<ul> <li>Relative to the initial level of physical fitness and the total heat stress experienced by the individual.</li> </ul>
Maintaining acclimatization	<ul> <li>Can be maintained for a few days of non-heat exposure.</li> <li>Absence from work in the heat for a week or more results in a significant loss in the beneficial adaptations leading to an increase likelihood of acute dehydration, illness, or fatigue.</li> <li>Can be regained in 2 to 3 days upon return to a hot job.</li> <li>Appears to be better maintained by those who are physically fit.</li> <li>Seasonal shifts in temperatures may result in difficulties.</li> <li>Working in hot, humid environments provides adaptive benefits that also apply in hot, desert environments, and vice versa.</li> <li>Air conditioning will not affect acclimatization.</li> </ul>

Adapted from [Moseley 1994; Armstrong and Stoppani 2002; DOD 2003; Casa et al. 2009; ACGIH 2014; OSHA-NIOSH 2011].